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United States  
Department of  
Agriculture

Agricultural  
Marketing  
Service

Dairy  
Division

January 1994

# Dairy Plants Surveyed and Approved for USDA Grading Service

REFERENCE

DIRECTORIES





## PREFACE

The dairy plants listed in this publication are inspected periodically by the U.S. Department of Agriculture (USDA). USDA assigns and lists dairy plant approvals using the two following categories:

- Section I: Plants identified in this section produce products which are manufactured from dairy ingredients that originate from USDA-approved plants and are thereby eligible for USDA grading or inspection service. These products are designated by "B", "C", "D", "F", "M", "S" and "W" codes.
- Section II: Plants identified in this section have processing or packaging operations that meet USDA requirements for facilities and sanitation only. These operations are designated by "P" codes. The products processed or packaged by these plants may have been produced from dairy ingredients which did not originate from USDA-approved plants ("unapproved source plants"). Unapproved source plants are plants that: (1) upon inspection are found not to meet USDA minimum requirements; or (2) do not participate in the voluntary USDA plant inspection program; or (3) are located in a foreign country and are not inspected by USDA. The products produced in "P" code plants are eligible for USDA grading and inspection service only when they are produced or processed under continuous USDA inspection.

Plant approval is determined by unannounced inspections conducted at least twice yearly and covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in *General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service* (7 CFR 58.101 to 58.938) administered by the Dairy Division of USDA's Agricultural Marketing Service (AMS).

Plant approval for grading service does not constitute an endorsement of product quality. However, such assurance can be achieved by official grading to evaluate the product according to a U.S. grade standard or a quality specification of the buyer or seller.

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources of dependable dairy products.

The Dairy Grading Branch of AMS's Dairy Division also provides service under its resident grading and quality control service. Plants using this service are shown in this publication with an asterisk (\*). This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Branch's supervisory staff for help in solving product quality problems.

Plant inspection services and the Resident Grading and Quality Control Program are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants and other interested persons may obtain information about these services by contacting the National Field Office of the



Dairy Grading Branch in Glen Ellyn, IL. A listing of staff persons to be contacted for additional information is provided at the end of this publication.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). This State-assigned identification precedes the plant name listing. Each State has also been assigned a two-digit number which appears in this publication before the name of the State.

This publication is revised every 3 months to reflect changes in plant approval codes and to include new plants. USDA inspection and grading services are performed under the *Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products* (7 CFR 58.1 to 58.64).

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**SECTION I:**

**LISTING OF PLANTS PRODUCING PRODUCTS  
ELIGIBLE FOR USDA GRADING OR  
INSPECTION SERVICE**

**A LISTING OF PLANTS WHICH HAVE PROCESSING  
OR PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY  
IS CONTAINED IN SECTION II.**





## SECTION I

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

### Butter Products - B

B1	Bulk Butter
B2	Consumer sized packaged butter
B3	Anhydrous Milkfat
B5	99.8% Milkfat from whey cream
B6	Concentrated Milkfat

### Cheese and Cheese Products - C

C1	Cheddar
C2	Colby
C3	American (Cheddar, Colby, Granular Curd, Washed Curd)
C4	Swiss
C5	Brick
C6	Muenster
C7	Monterey Jack
C8	Limburger
C9	Neufchatel
C10	Cream Cheese
C11	Bakers
C12	Cottage
C13	Farmers
C14	Ricotta
C15	Ricotone
C16	Blue
C17	Mozzarella, part-skim mozzarella, low-moisture mozzarella, low-moisture part-skim mozzarella
C18	Provolone
C20	Parmesan
C21	Romano
C22	Hard grating cheese
C30	Edam
C31	Gouda
C33	Caciocavallo
C34	Asiago
C36	Gorgonzola
C37	Bondost
C38	Cheese curd
C39	Brie

C40	Camembert
C41	Feta
C42	Fontinella
C44	Semisoft cheeses, Semisoft part-skim cheeses
C45	Skim milk cheese for manufacturing
C46	Havarti
C47	Natural cheese trim
C48	Non-varietal String/Strip Cheese
C49	Shredded, grated, crumbled and diced cheese

### Frozen Dessert Products -F

F1	Ice Cream Mix
F2	Ice Cream (except novelties)
F3	Ice Cream Novelties
F4	Ice Milk Mix
F5	Ice Milk
F6	Ice Milk Novelties
F8	Frozen Yogurt Mix
F9	Frozen Yogurt
F10	Frozen Yogurt Novelties
F12	Frozen Tofu Mix
F15	Ice Cream Mix Base

### Milk and Liquid Dairy Products - M

M1	Milk
M2	Cream
M3	Whey cream
M4	Sour cream, acidified sour cream
M5	Plastic Cream
M7	Skim milk
M8	Condensed skim milk
M9	Condensed milk
M10	Sweetened condensed milk

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**Milk and Liquid Dairy Products - M (continued)**

M11	Evaporated milk
M12	Evaporated filled milk
M13	Buttermilk
M14	Condensed buttermilk
M15	Buttermilk product
M16	Condensed buttermilk product
M18	Neutralized buttermilk
M19	Condensed neutralized buttermilk
M20	RO Concentrated milk
M21	UHT Milk

Codes shown below denote products that are eligible for USDA grading or inspection service which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Plants in Section I approved for codes marked with an asterisk (\*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental and product samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

#### **Dry Milk Products - D**

*D1	Nonfat dry milk, spray process
*D2	Instant nonfat dry milk
*D3	Dry cream
*D4	Dry whole milk, spray process
*D6	Dry buttermilk, spray process
*D8	Dry cultured buttermilk, spray process
*D9	Dry buttermilk product, spray process
*D11	Instant dry whole milk

#### **Whey and Whey Products - W**

W1	Whey
W2	Concentrated whey
*W3	Dry whey
*W4	Instant dry whey
*W5	Lactose
W6	Reduced lactose whey
W7	Concentrated reduced lactose whey
*W8	Dry reduced lactose whey
W9	Reduced minerals whey
W10	Concentrated reduced minerals whey
*W11	Dry reduced minerals whey
W12	Reduced lactose and reduced minerals whey
W13	Concentrated reduced lactose and reduced minerals whey
*W14	Dry reduced lactose and reduced minerals whey
W15	Whey protein concentrate
W16	Concentrated whey protein concentrate
*W17	Dry whey protein concentrate
W18	RO concentrated whey, pasteurized
W20	Ultrafiltered whey permeate
W21	Concentrated ultrafiltered whey permeate
*W22	Dry reduced mineral whey protein concentrate



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### **Specialty Products - S**

*S1	Dry whey-buttermilk blend
*S2	Dry whey-skim milk blend
*S3	Dry dairy blend (all dairy ingredients)
*S4	Dry dairy blend (with non-dairy ingredients)
*S5	Calcium reduced dry skim milk
*S6	Dry cream substitute
*S7	Dry nondairy foods
S12	Margarine
*S13	Dry malted milk
*S15	Dry infant formula
S16	Yogurt
*S18	Dry mix base for frozen desserts
S20	Nondairy topping
S21	Pudding or custard
*S22	Dry eggnog
*S23	Dry modified whey-caseinate blend
*S24	Dry skim milk- caseinate blend
*S25	Dry whey-soya-caseinate blend
*S26	Dry neutralized buttermilk
*S27	Dry skim milk-buttermilk blend
*S28	Dry whey caseinate blend
*S29	Dry whey-soya isolate blend
*S31	Dry whey-caseinate-skim milk blend
*S32	Rennet treated, calcium reduced dry skim milk
S33	Instant lowfat imitation dry milk
*S37	Dry yogurt
S38	Enzyme modified cheese product
S39	Dairy dips, nondairy dips
S40	Dry cultured whey
S41	Dry cultured whey with cereal ingredients

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01-ALABAMA -----			
22 5602	MCCLENDON CHEESE NATIONAL PACKAGING	UNIONTOWN DECATUR	C3 M3 S6
04-ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B2 B6 D1 D6
05-ARKANSAS -----			
12	HILLS VALLEY FOODS	BATESVILLE	C3 M3
06-CALIFORNIA -----			
649	CALIFORNIA COOP.	PETALUMA	B1 B2 C3 C7 D1 D6 M9
219	CALIFORNIA COOP. CREAMERY	HUGHSON	B1 B6 D1 D6
62	CALIFORNIA COOP. CREAMERY	TURLOCK	M2
720	CALIFORNIA MILK PRODUCERS	ARTESIA	B1 C1 C7 D1 D6 M1 M2 M3 M7 M8 M14
2	CRYSTAL CREAM AND BUTTER	SACRAMENTO	B1 B2 D1
6	*DAIRYMAN'S COOP. CREAMERY	TULARE	B1 B2 C3 C7 D1 D6 D9 M3 S3 W1 W2 W3 W5 W15 W16 W17
31	DANISH CREAMERY	FRESNO	B2 W17
91	F & A DAIRY OF CALIFORNIA	NEWMAN	C3 C7 C17 C18 M2 M3
53	FOSTER FARMS DAIRY	MODESTO	B1 B2 B6 D1 D4 D6 M8 M9 M14
3500	GARDENIA CHEESE	SOUTHGATE	C14 C17 C18 M2
43	GOLDEN CHEESE OF CALIFORNIA	CORONA	B1 C1 C7 M1 M2 M3
50	HILMAR CHEESE	HILMAR	C3 C7 M2 W15 W17
1187	HUMBOLDT CREAMERY	FERNBRIDGE	B1 D1 D2 D4 D6 D11
541	HUMBOLDT CREAMERY	LOLETA	M2 M8
77	JOSEPH GALLO FARMS	ATWATER	C3 C7 M3

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
06-CALIFORNIA (CONT.)			
-----			
25	KRAFT	VISALIA	B1 D1 D6 M2 M8 M9 M14 W17
33	LEPRINO FOODS	LEMOORE	C17 M2 W1 W2
65	LEPRINO FOODS	NEWMAN	C17 M2 M3
69	LEPRINO FOODS	TRACY	C17 M2 M3
229	MASSON CHEESE	VERNON	C33
858	REAL FRESH	VISALIA	M1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	B1 B2 D1 D6 M2 M8 M9 M14
94	SAN JOAQUIN VALLEY DAIRYMEN	TURLOCK	D1 M2
4077	SORRENTO CHEESE	SAN JOSE	C14 C17 C48 M2 M3 W3
90	STELLA CHEESE	TULARE	C17 C18 M2 M3 W1 W15
5065	VELLA CHEESE	SONOMA	M2
08-COLORADO			
-----			
56	LEPRINO FOODS	DENVER	C14 C17 M2
16-IDAHO			
-----			
61	AVONMORE WEST	GOODING	C3 M2 M3
71	AVONMORE WEST, INC.	TWIN FALLS	C3 C7 M2 M3
16	DARIGOLD	CALDWELL	B1 C3 D1 D6 M1 M2 M3 M8 M14 W2 W3 W17
18	EE-DA-HOW SPECIALTIES	JEROME	D3 S37
11	JEROME CHEESE	IDAHO FALLS	C3 C4 C7 M2 M3
46	KRAFT	BLACKFOOT	C3 C20 M2 M3
52	KRAFT	RUPERT	C3 C20 M2 M3
59	NELSON RICKS CREAMERY	REXBURG	C3 C7 M2 M3
66	PET	BUHL	M2 M11
17-ILLINOIS			
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508	APPLE PACKAGING	ROCHELLE	S6 S18 S20 S37
528	AVONMORE CHEESE	KENT	C17 C18 C21 M1 M2 M3



DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
17-ILLINOIS (CONT.)			
-----			
2650	CARNATION	JACKSONVILLE	S6
267	DEAN FOODS	PECATONICA	S6
135	DEAN FOODS	ROCKFORD	M1 M2 S6 W2 W9 W10 W18
559	KOLB-LENA CHEESE	LENA	C1 C4 C5 C7 C39 C40 C46
565	KRAFT	STOCKTON	C4 M2 M3
582	NAUVOO MILK PRODUCTS	NAUVOO	C16 C36
55M	PREFERRED MILK	CHICAGO	S1 S3 S4 S25 S28 S29
1598	SWISS VALLEY FARMS	MT. CARROL	M1
18-INDIANA			
-----			
61	DAIRY FARM PRODUCTS	GOSHEN	B1 B2 D1 D4 D6 M2 M8 M9 M13 M14
1532	DEUTSCH KASE HAUS	MIDDLEBURY	C2 C3 M3
95	GRAHAM CHEESE	ELNORA	C1 C2 C3 M3
679	PET MILK	ANGOLA	M1
19-IOWA			
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306	ASSOCIATED MILK PRODUCERS	ARLINGTON	D1 M1 M2 M8
71	ASSOCIATED MILK PRODUCERS	FESTINA	M1
35	ASSOCIATED MILK PRODUCERS	FREDRICKSBURG	C3 C17 M1 M2 M3 M8 W2 W17
105	*ASSOCIATED MILK PRODUCERS	MASON CITY	D2 D11
296	ASSOCIATED MILK PRODUCERS	SANBORN	C2 C3 M1 M2 M3 W2
96	ASSOCIATED MILK PRODUCERS	SIBLEY	D1 D2 M1 M2 M8 M9
305	BEATRICE CHEESE	FREDRICKSBURG	C9 C10 C17 C49 M1 M2 M4 W2 W3
77	BEATRICE CHEESE	PRESTON	C17 M1 M2 M3 W1 W2
16	BREMER COOP. CREAMERY	WAVERLY	M1
21	CALHOUN COOP. CREAMERY	LANSING	M1
319	FARMERS COOP. CREAMERY	GREELEY	M1
7	GENERAL FOODS	MASON CITY	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
19-IOWA	(CONT.)		
	----		
358	HELLE TRANSFER STATION	EARLVILLE	M1
304	KESLEY COOP. CREAMERY	KESLEY	M1
214	LAKE MILLS COOP. CREAMERY	LAKE MILLS	M1 M7
372	NATIONAL FARMERS ORGANIZATION	DYERSVILLE	M1
23	NESTLE FOODS	WAVERLY	D2
91	ORAN COOP. CREAMERY	ORAN	M1
314	POTTER SIDING COOP. CREAMERY	TRIPOLI	B1 M1 M7
360	SCHNEIDER TRANSFER	POSTVILLE	M1
355	SWISS VALLEY FARMS	CORYDON	M1
22	SWISS VALLEY FARMS	HOPKINTON	C1 C3 M1 M3 W1 W15
119	SWISS VALLEY FARMS	JESSUP	M1
89	SWISS VALLEY FARMS	LUANA	C4 C9 C10 M2 M3 W1 W2 W3
288	SWISS VALLEY FARMS	MAQUOKETA	D1 M1 M2 M8 M9 W17
107	TWIN COUNTY DAIRY	KALONA	C3 M3 W18
34	WAPSIE VALLEY CREAMERY	INDEPENDENCE	C2 C3 C7 M1 M3 W2 W5 W7 W8
28	WAPSIE VALLEY CREAMERY	WAUKON	M1
196	WISCONSIN DAIRIES COOP.	CRESCO	D1 M1 M2 W17
302	WISCONSIN DAIRIES COOP.	DECORAH	C3 M1 M3 W2 W20 W21
294	WISCONSIN DAIRIES COOP.	WAUKON	M1
20-KANSAS			
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461	ASSOCIATED MILK PRODUCERS	HILLSBORO	C3 M3 W16 W17
327	MID-AMERICA DAIRYMEN	ELLIS	M1
350	*MID-AMERICA DAIRYMEN	SABETHA	B1 B2 B6 D1 D6 D9 M1 M2 M7 M8 M9
375	PIONEER CHEESE	MOUNDRIDGE	C3
21-KENTUCKY			
	-----		
236	ARMOUR FOOD	SPRINGFIELD	M1 M2
237	ARMOUR FOOD INGREDIENTS	SPRINGFIELD	D3
204	DAIRYMEN	GLASGOW	C3 C17 M2 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
21-KENTUCKY (CONT.)			
-----			
20	DAIRYMEN	LOUISVILLE	D1 M1 M2 M8
214	FROMAGERIES BEL	LITCHFIELD	C1 C3 M3
217	HART COUNTY CREAMERIES	HORSE CAVE	C3 M3
243	TOVA INDUSTRIES	LOUISVILLE	S3
22-LOUISIANA			
-----			
592	DAIRYMEN	FRANKLINTON	B1 D1 D6 M1 M2 M8 M14
535	GULF DAIRY	KENTWOOD	C3 M1 M2 M3 M7
24-MARYLAND			
-----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS	LAUREL	B1 B2 B3 D1 D6 M1 M2 M7 M8
25-MASSACHUSETTS			
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18	AGRI-MARK	W. SPRINGFIELD	B1 D1 M2 M8
26-MICHIGAN			
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17	DEAN FOODS	WAYLAND	S6
947	DIEHL	ADRIAN	D1 D4 D6 M1 M2 M8 M9 M11 M14 S6
303	KALAMAZOO CREAMERY	KALAMAZOO	B1 B2 B6 D1 D4 D6 M1 M2 M8 M9 M13 M14
137	KRAFT	PINCONNING	C1 C2 C3 C7 C17 C45 M1 M2 M3
930	LEPRINO FOODS	ALLENDAL	C17 M1 M2 M3 W3
433	LEPRINO FOODS	REMUS	C17 M1 M2 M3 W1 W2
608	MICHIGAN MILK PRODUCERS	CONSTANTINE	B1 B2 B6 D1 D2 D6 M1 M2 M8 M9 M13
123	MICHIGAN MILK PRODUCERS	OVID	B1 B6 D1 D4 D6 M1 M2 M8 M9 M16 S18

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
26-MICHIGAN (CONT.)			
-----			
445	PARMALAT/WHITE KNIGHT PACKAGING	WYOMING	M1 M2 M21
926	THOLSTRUP DAIRIES	MUSKEGON	C44
27-MINNESOTA			
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610	AEGEAN CHEESE	AUSTIN	C41 M3 W1
78	ASSOCIATED MILK PRODUCERS	BAGLEY	M1
661	ASSOCIATED MILK PRODUCERS	DAWSON	C3 M3 S21 W3
660	ASSOCIATED MILK PRODUCERS	DULUTH	M1
384	ASSOCIATED MILK PRODUCERS	HINCKLEY	M1
476	ASSOCIATED MILK PRODUCERS	NEW PRAGUE	M1
31	*ASSOCIATED MILK PRODUCERS	NEW ULM	B1 B2 M1 M16
34	ASSOCIATED MILK PRODUCERS	OWATONNA	M1
506	ASSOCIATED MILK PRODUCERS	PAYNESVILLE	C3 M3 W2
366	ASSOCIATED MILK PRODUCERS	PELICAN RAPIDS	M1
355	ASSOCIATED MILK PRODUCERS	ROCHESTER	C1 C2 C3 C7 M1 M3 W1 W2 W5 W15 W16 W20 W21
444	BEATRICE CHEESE	FARIBAULT	M1
293	BOCK COOP. CREAMERY	BOCK	M1
46	BONGARDS CREAMERIES	NORWOOD	B1 B6 C2 C3 C7 M1 M2
301	BUCKMAN FARMERS COOP. CREAMERY	BUCKMAN	M1
267	CASS CLAY CREAMERY	WAUBUN	M1
138	CLARKS GROVE CREAMERY	CLARKS GROVE	M1
139	CONGER COOP. CREAMERY	CONGER	M1
900	DAN'S TRUCKING	RED LAKE FALLS	M1
581	ELBA COOP. CREAMERY	ALTURA	M1
294	FARMERS COOP. CREAMERY	FORESTON	M1
288	FIRST DISTRICT	LITCHFIELD	C3 M1 M3
20	GILMAN COOP. CREAMERY	GILMAN	M1
257	GLENCOE BUTTER & PRODUCE	GLENCOE	C3 C38 C44 C45 M1 M2 M3
124	GRANGER FARMERS COOP. CREAMERY	GRANGER	M1
518	HOPE COOP.	HOPE	B1 M1 M7 M13
548	INTERLAKES COOP.	BROWNS VALLEY	M1
316	KAISER TRUCKING	LITTLE FALLS, MN.	M1
630	KRAFT	MELROSE	C2 C3 C20 C21 M3
547	LAND O'LAKES	BROWERVILLE	M1 M2 M8 M9
192	LAND O'LAKES	CALEDONIA	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
27-MINNESOTA (CONT.)			
-----			
202	LAND O'LAKES	DALBO	C3 M3 W2
443	LAND O'LAKES	FARIBAULT	D1 D3 D4 M1 M9 S7 W2
448	LAND O'LAKES	LUVERNE	D1 D3 M1 M2 M8
369	LAND O'LAKES	PERHAM	C1 C3 M3 W1 W2 W3
156	LAND O'LAKES	PINE ISLAND	C3 M1 M3 W2 W3
451	LAND O'LAKES	ROSEAU	M1
398	LAND O'LAKES	FOSSTON	M1
305	LASTRUP COOP. CREAMERY	LASTRUP	M1
242	LE SUEUR CHEESE	LE SUEUR	C3 C44 C45 M2 M3
306	LITTLE ROCK COOP. CREAMERY	ROYALTON	M1 M7
148	MAPLE ISLAND	WANAMINGO	D1 D2 D11 S15 S18
260	MID-AMERICA DAIRYMEN	WINSTED	C1 C2 C3 C44 M2 M3 W2 W5 W7 W8
484	MID-AMERICA DAIRYMEN	WINTHROP	B1 B3 B6 D1 W3
646	MID-AMERICA DAIRYMEN	ZUMBROTA	C3 C5 C7 M1 M3 W2
367	MID-AMERICAN DAIRYMEN	FERGUS FALLS	C1 C2 C7 C17 C18 C20 C21 C45 M1 M2 M3 W1 W2
108	MILLERVILLE COOP. CREAMERY	BRANDON	M1
819	NATIONAL FARMERS ORGANIZATION	RED LAKE FALLS	M1
639	NATIONAL FARMERS ORGANIZATION	SAUK CENTRE	M1
110	NELSON CREAMERY	NELSON	M1
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B1 D1 D4 M1 M2 M8 M13 W3
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1
587	RIDGEWAY FOODS/SWISS VALLEY FARMS	HOUSTON	M1
696	RIVER VALLEY CHEESE	LANESBORO	C1 C2 C4 C6 C7 M1 M3 W1
356	ROCK DELL COOP. CREAMERY	BYRON	M1
653	SANDOZ NUTRITION	MINNEAPOLIS	D2 S21 S22
549	SWISS VALLEY FARMS	ELGIN	M1
127	WISCONSIN DAIRIES COOP.	PRESTON	D1 D4 M1 M2 M8 W3 W17
28-MISSISSIPPI			
-----			
31	MC CLENDON CHEESE	BOONEVILLE	C3 M3

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
28-MISSISSIPPI (CONT.)			
20	MC CLENDON CHEESE	NEWTON	C3 M3
29-MISSOURI			
690	ASSOCIATED MILK PRODUCERS	KING CITY	M1
32	ASSOCIATED MILK PRODUCERS	MANSFIELD	C3 M3
516	MID-AMERICA DAIRYMEN	CHILLICOTHE	C17 C18 M1 M2 M3
519	MID-AMERICA DAIRYMEN	ELDORADO SPRINGS	M1
419	MID-AMERICA DAIRYMEN	LANCASTER	M1
414	MID-AMERICA DAIRYMEN	MONETT	C3 M1 M3
533	MID-AMERICA DAIRYMEN	MOUNT VERNON	C17 M3
534	MID-AMERICA DAIRYMEN	SPRINGFIELD	B1 B6 D1 M1 M2 M8 M14 S5
424	MILNOT	SENECA	B1 M2 M11
806	OPIES MILK HAULERS	ELDON	M1
21	PRAIRIE FARMS DAIRY	ST. LOUIS	B1 B3 M2 M13
585	SCHERP'S TRANSFER STATION	EMMA	M1
331	WORREL TRANSPORT	MOUNTAIN GROVE	M1
30-MONTANA			
22	GLACIER MOUNTAIN CHEESE	GALLATIN GATEWAY	C3 M3
31-NEBRASKA			
580	ASSOCIATED MILK PRODUCERS	PLAINVIEW	M1
93	LEPRINO FOODS	CHAPPELL	C17 C18 M3
216	MID-AMERICA DAIRYMEN	DODGE	C17 C18 M3
202	MID-AMERICA DAIRYMEN	HARTINGTON	C14 C15 C17 C18 M1 M2 M3
43	MID-AMERICA DAIRYMEN	RAVENNA	C17 C18 M2 M3
58	MID-AMERICA DAIRYMEN	SUPERIOR	C17 M1 M2 M3
222	ORCHARD DAIRY PRODUCTS	ORCHARD	C3 C5 C6 C7 M3 S1 S25 S28 S29 W1 W2 W3
236	WELKE TRANSFER	SPRINGVIEW	M1
212	*WEST POINT DAIRY PRODUCTS	WEST POINT	B1 B2 B6 M2 M3

\*USDA RESIDENT GRADING SERVICE PROVIDED.



DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
35-NEW MEXICO --- -----			
303	ASSOCIATED MILK PRODUCERS, INC.	ROSWELL	C3 M1 M3 M17 W5
36-NEW YORK --- -----			
3661	BYRNE DAIRY	SYRACUSE	B2
1875	CHAUTAUQUA CATTARAUGUS AREA MILK PROD.	FALCONER	M1
329	CROWLEY FOODS	ARKPORT	M2 M8
364	DELTOWN CHEMURGIC	FRASER	S2 S4 S25
284	EMPIRE CHEESE	CUBA	C1 C17 C18 M1 M2 M3 W2 W3
4127	FRIENDSHIP DAIRIES	FRIENDSHIP	B1 C12 C13 D1 D6 M2 M4 M7 M8 M13 S16
8222	GREAT LAKES CHEESE OF NY	ADAMS	C1 M3 W2 W3
1564	H. P. HOOD	VERNON	C12 D1 M1 M2 M4 M7 M8 M9 S16 W1 W2 W3 W15 W20 W21
2323	KRAFT	CANTON	C1 M3 W2
2010	KRAFT	LOWVILLE	M1
8620	MCCADAM CHEESE	CHATEAUGAY	C1 C2 C5 C7 M2 M3 W2 W15 W17 W21
8608	NESTLE FOODS	SOUTH DAYTON	M11
5056	O-AT-KA MILK PRODUCTS COOP.	BATAVIA	B1 B2 D1 D4 D6 D9 M1 M2 M4 M8 M9 M11 M12 M13 M14 M15 M16
8071	POLLIO DAIRY PRODUCTS	CAMPBELL	C14 C15 C17 C48 M2 M3 W2 W18
1548	QUEENS FARMS DAIRY	PIERREPONT MANOR	B1 D1 D4 M2 M8 M9
8077	SORRENTO CHEESE	BUFFALO	C14 C15 C17 C18 M3 W2 W3
5950	SORRENTO CHEESE	GOSHEN	C17 M2 M3 W2
3077	STELLA CHEESE	OGDENSBURG	C17 C18 C44 M2 M3 W1 W15
37-N. CAROLINA -- -----			
77	ASHE COUNTY CHEESE	W. JEFFERSON	C1 C2 C3 C7 M3

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
37-N. CAROLINA (CONT.) -- -----			
1	CABARRUS CREAMERY	CONCORD	B1 M2
38-NORTH DAKOTA -----			
8	BOTTINEAU COOP. CREAMERY	BOTTINEAU	B1
25	*CASS CLAY CREAMERY	FARGO	B1 B2 C12 D1 D6 M1 M2 M8
96	CASS CLAY CREAMERY	TUTTLE	C3 M1 M3
19MI	CASS CLAY RECEIVING	DICKSON	M1
26	CASS CLAY RECEIVING	EDGELY	M1
29	CASS CLAY RECEIVING	NEW SALEM	M1
105	CASS CLAY RECEIVING	WISHEK	M1
11	DAKOTA COUNTRY CHEESE	MANDAN	M1
21	DRAKE COOP. CREAMERY	DRAKE	M1
22	ELGIN FARMERS CREAM & MILK SHIPPING	ELGIN	M1
46	HEBRON COOP. CREAMERY	HEBRON	M1
53	KNETTERS CHEESE	LAKOTA	C3 M3
106	LAMOURE TRANSFER STATION	LAMOURE	M1
82	LAND O'LAKES	OAKES	M1
19	SELFRIDGE CHEESE	DICKINSON	C3 M1 M3
108	VALLEY CITY TRANSFER STATION	VALLEY CITY	M1
4	VALLEY DAIRY PRODUCTS	BEACH	C3 M1 M3
94	WINGER CHEESE	TOWNER	C3 M3
31	WOESTE CREAMERY	GLEN ULLIN	B1
39-OHIO ----			
430	ALPINE CHEESE	WILMOT	M3
101	BREWSTER DAIRY	BREWSTER	C2 C3 C4 M2 M3
36	CLOVERLAND DAIRY	FLUSHING	B1 B2 M13
40	DAIRY FARM PRODUCTS	NEW BREMEN	M1 M2 M8
24	DIEHL	DEFIANCE	M1 M2 M8 M9 M10 M11 M12 S6 S7 S20
406	ED F. STEINER	BALTIC	M3
403	HOLMES CHEESE	MILLERSBURG	C4 M2 M3
35	*LAND O'LAKES	KENT	B1 B2 M2 M13
110	MICELI DAIRY PRODUCTS	CLEVELAND	C17 C18 C48 M2
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 M2 M3 W1 W2 W3

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
39-OHIO (CONT.)			
----			
1	NATIONAL FARMERS ORGANIZATION	MINSTER	M1
409	PEARL VALLEY CHEESE	FRESNO	M3
40-OKLAHOMA			
-----			
62	ASSOCIATED MILK PRODUCERS	OKLAHOMA CITY	D1 M2 M8
30	ASSOCIATED MILK PRODUCERS	TULSA	B1 D1 D6 W15
41-OREGON			
-----			
25	FARMERS COOP. CREAMERY	MCMINNVILLE	B1 B2 D1 D4 D6 D8 M13 M15 S24
41	LARSEN'S CREAMERY	OREGON CITY	B1 B2 M13 M15 M18
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	B1 B2 C3 C7 D1 D6 D8 D9 F2 M2 M3 W1 W3
42-PENNSYLVANIA			
-----			
535	BEATRICE CHEESE	WHITEHALL	C1 C17 C49 M2 M3 M8 S3 W1 W2 W3
189	BEAVER MEADOW CREAMERY	DUBOIS	B1 B2
100	BONGRAIN CHEESE	NEW HOLLAND	C10
84	BORDEN	WELLSBORO	M1
440	CENTRAL PA MILK MARKETING COOP.	REEDSVILLE	M1
573	DIETRICH'S MILK PRODUCTS	MIDDLEBURY CENTER	D1 D4 M1 M2 M7 M8 M9 W5
242	DIETRICH'S MILK PRODUCTS	READING	B1 D1 D2 D3 D4 D11 M1 M2 M8 M9
569	FARMERS CHEESE	NEW WILMINGTON	C17 C18 M2 M3 W1
406	*HOLLY MILK COOP.	CARLISLE	B1 B2 D1 D4 D6 M1 M2 M8 M9 M13 M14
458	LEPRINO FOODS	SO. WAVERLY	C17 M2 M3 W1 W2 W3
463	PENN CHEESE	WINFIELD	C44 C46 M2 W1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
46-SOUTH DAKOTA -----			
206	ASSOCIATED MILK PRODUCERS	FREEMAN	D1 M1 M2 M8
256	ASSOCIATED MILK PRODUCERS	GREGORY	M1
208	ASSOCIATED MILK PRODUCERS	LAKE PRESTON	M1
155	BLACK HILLS MILK PRODUCTS	RAPID CITY	M1 M2 M8 M9
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C3 C7 M1 M3
231	ETHAN DAIRY PRODUCTS	ETHAN	C3 C7 C44 M3
232	EUREKA CHEESE	EUREKA	M1
229	FRIGO CHEESE	BIG STONE CITY	C17 C18 C20 C22 C44 M1 M2 M3
233	HOVEN DAIRY	HOVEN	C20 C21 C34 M1 M2 M3 W15
156	LAND O' LAKES	SIOUX FALLS	M1
111	LAND O' LAKES	VOLGA	C3 C17 C18 M1 M2 M3
240	MAROLF DAKOTA FARMS CHEESE	STURGIS	C1 C2 C3 C7 C38 M2 M3
237	MID-AMERICA DAIRYMEN	POLLOCK	C6 M1 M2 M3
212	ROSLYN CREAMERY	ROSLYN	M1
242	TIMBER LAKE CHEESE	TIMBER LAKE	C3 M3
234	VALLEY QUEEN CHEESE	MILBANK	C1 C2 C3 C5 C6 C7 C44 C45 M1 M2 M3
238	VEBLEN CHEESE	VEBLEN	C1 C3 C7 M3
47-TENNESSEE -----			
145	CUMBERLAND CREAMERY	ANTIOCH	B1 B2 B3
318	DAIRYMEN	GREENVILLE	C1 C2 C6 C7 C46 M2 M3
133	*DAIRYMEN	LEWISBURG	B1 D1 M1 M2 M8
317	ETHRIDGE RECEIVING STATION	ETHRIDGE	M1
326	PET	GREENVILLE	M2 M11
311	RUTHERFORD COUNTY COOP.	MURFREESBORO	C3 M1
322	TENNESSEE VALLEY CHEESE	MORRISON	C1 C2 C3 C7
48-TEXAS -----			
925	AMERICANA FOODS	DALLAS	F1 F8
1010	*ASSOCIATED MILK PRODUCERS	EL PASO	B1 B2 D1 D4 D6 M2 M8 M9

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
48-TEXAS (CONT.)			
-----			
905	ASSOCIATED MILK PRODUCERS	MUENSTER	C3 D1 M2 M3 W2 W3
105	ASSOCIATED MILK PRODUCERS	STEPHENVILLE	C1 C2 C7 D1 M1 M3 W2 W3
908	ASSOCIATED MILK PRODUCERS	SULPHUR SPRINGS	D1 M2 M8
943	*ASSOCIATED MILK PRODUCERS	WINNSBORO	B1 B2 D1 D4 D6 M1 M2 M8 M14 M16
49-UTAH			
----			
51	CHAPPELL CHEESE	LOA	C3 C7 C17 M3
29	DELTA VALLEY FARMS	DELTA	C1 C2 C3 C7 C17 M3
61	GOSSNER FOODS	LOGAN	B1 C1 C4 C6 C7 M2 W2
62	GOSSNER FOODS	LOGAN	M1
4	MOUNTAIN LAKE CREAMERY	NORTH SALT LAKE	B1 B2 M2 M3
59	NELSON RICKS CREAMERY	ALTAMONT	C3 C7 M3
57	WESTERN DAIRYMEN COOP.	BEAVER	C1 C3 M3
3	WESTERN DAIRYMEN COOP.	SMITHFIELD	B1 C3 C4 C7 C17 C18 M2 M3
50-VERMONT			
-----			
39	AGRI-MARK	TROY	C1 C2 M3 W1 W2
19	CABOT FARMERS COOP.	CABOT	B1 B2 C1 C12 M3 M4 S16 W19
15	GRAFTON VILLAGE CHEESE	GRAFTON	C1
24	INTERNATIONAL CHEESE	HINESBURG	C14 C17 C18 C41 M2 M3 M4 W18
40	KRAFT	MIDDLEBURY	C4 C31 M3 W2
41	LUCILLE FARM PRODUCTS	SWANTON	C17 C18 M3 W18
60	ST. ALBANS COOP. CREAMERY	ST. ALBANS	D1 M1 M2 M8
25	VERMONT WHEY	FAIRFAX	W2 W3 W5 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W20
26	WYETH NUTRITONALS	MILTON	S15

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
51-VIRGINIA -----			
9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 D4 D6 M1 M2 M8 M9 M14
53-WASHINGTON -----			
190	BEATRICE CHEESE	SUMNER	C17 C18 C41 M2 M3 W1 W3
77	COMMERCIAL CREAMERY	SPOKANE	B1 B2 M15
11	DARIGOLD	CHEHALIS	C1 C3 C7 D1 D4 M2 M3 W3
48	DARIGOLD	ISSAQUAH	B1 B2 B6 M13
3	*DARIGOLD	LYNDEN	D1 D4 D6 M2
9	DARIGOLD	SUNNYSIDE	D1 D4 D6 D8 M2 M8
72	OLYMPIA CHEESE	OLYMPIA	C3 C7 C17 C18 C48 M2
55-WISCONSIN -----			
814	A STURM & SONS	MANAWA	D2
863	ALTO DAIRY	BLACK CREEK	C1 C2 C5 C20 M1 M3 W1 W2
112	ALTO DAIRY	WAUPUN	C2 C3 C5 C6 C7 C17 M1 M2 M3 W2 W3
2108	ARPIN DAIRY	ARPIN	C17 C18 M1 M3 W2 W15 W16 W20 W21
1949	ASSOCIATED MILK PRODUCERS	ABBOTTSFORD	C1 C2 M3 W1 W2
2	ASSOCIATED MILK PRODUCERS	APPLETON	C17 C18 M1 M2 M7
951	ASSOCIATED MILK PRODUCERS	ARENA	C1 C2 C3 C7 C38 C44 M1 M3
118	ASSOCIATED MILK PRODUCERS	BLAIR	M3
226	ASSOCIATED MILK PRODUCERS	BLAIR	C2 C3 M1 W1
1074	ASSOCIATED MILK PRODUCERS	HILLSBORO	C5 C6 C46 M1 M3 W2 W16 W21
301	ASSOCIATED MILK PRODUCERS	JIM FALLS	C3 M1 M3
152	ASSOCIATED MILK PRODUCERS	MADISON	C3 M1 M3 W1 W2
88	ASSOCIATED MILK PRODUCERS	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS	TURTLE LAKE	D1 M1 M2 M8 M9

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DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
55-WISCONSIN (CONT.)			
-----			
910	AURICCHIO CHEESE	DENMARK	C18 M3
1639	AURICCHIO CHEESE	PULASKI	C20 C21 C42 M2 M3
1039	AVONMORE CHEESE	MONROE	C17 C18 M1 M2 M3 W1
1156	AVONMORE CHEESE	MONROE	B1 B6 M2 M3 M13 M15 M18
428	BAKER CHEESE	ST. CLOUD	M1 M2 M3
145	BEATRICE CHEESE	DORCHESTER	M1
501	BEATRICE CHEESE	MARSHFIELD	C3 C17 D1 M1 M2 M3 W1 W2 W3
155	BEATRICE CHEESE	SEYMOUR	C1 C2 C4 C7 C17 M1 M2 M3 W1 W2
10	BEATRICE FOODS	MENOMONIE	D1 D3 D4 D6 D8 D9 D11 M1 M2 M7 M8 S6 S7 S18 S21
140	BEECHWOOD CHEESE	ADELL	C2 C5 C6 C7 M3
1855	BLUE MOON CHEESE	THORP	C16 C36 M1 M2 M3
669	BRANCH CHEESE	BRANCH	C17 C18 M2 M3
298	BURNETT DAIRY COOP.	GRANTSBURG	C1 C2 C7 C17 C18 M1 M2 M3 W1 W2 W15 W16
1700	CADY CHEESE	WILSON	C1 C2 C7 M1 M3 W1
1710	CARR VALLEY CHEESE	LAVALLE	C1 C7 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M3
671	CEDAR GROVE CHEESE	PLAIN	C1 C2 C3 C6 C7 M3
704	CEDAR VALLEY CHEESE	BEGIUM	M1 M2 M3
160	CHALET CHEESE COOP.	MONROE	C1 C4 C5 C8 M3
1109	CHASEBURG COOP. CREAMERY	CHASEBURG	C1 C3 M1 M3
559	CHURNY	MERRILL	C10 C44
1477	CLOVER BELT CHEESE	EDGAR	C2 C6 C7 M3
451	CLOVERLEAF CHEESE	STANLEY	C1 C2 C7 M3
648	CRYSTAL LAKE CHEESE	COMSTOCK	C2 C3 C5 C6 C7 C8 C20 C37 C46 M3
38	DMV RIDGEVIEW	WHITEHALL	C17 M1 M2 M3
1349	DUPONT CHEESE	MARION	C1 C2 C7 M3
1955	EAU GALLE CHEESE	DURAND	C20 C21 M1 M2 M3 W1
493	EDELWEISS CHEESE	MARSHFIELD	C1 C2 C3 C7 M3
356	ELLSWORTH COOP. CREAMERY	ELLSWORTH	B1 C3 M1 M2 M3



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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
	55-WISCONSIN (CONT.)		
	-----		
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M2 M3 W1 W2 W3
778	FOREMOST WHEY PRODUCTS	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W22
2201	FRIGO CHEESE	LENA	C14 C15 C17 C18 M1 M2 M3 W15
1401	FRIGO CHEESE	OCONTO FALLS	M1
1575	GAD CHEESE	MEDFORD	C1 C3 M3
3	GALLOWAY WEST	FOND DU LAC	D1 D4 D9 D11 M1 M3 M10 S3 S37 W3
103	GALLOWAY WEST	FOND DU LAC	D1 D2 D4 D11
204	GALLOWAY WEST	NEW LONDON	C4 M2 M3 W1 W15
375	GEHLS GUERNSEY FARMS	GERMANTOWN	M1 M2
1853	GOLDEN GUERNSEY DAIRY COOP.	CHILTON	C17 C18 M1 M2 M3 M8
7	GOLDEN GUERNSEY DAIRY COOP.	SPARTA	D1 D4 M1 M2 M7 M8 M9
653	GRAF CREAMERY	ZACHOW	B1 B2 B6 M2 M3 M14 M16 M19
151	GRAND MEADOW CHEESE	STRATFORD	C1 C2 C3 M2 M3
267	GRANDE CHEESE	BROWNSVILLE	M1 M3 W1 W2 W3 W5 W6
93	GRANDE CHEESE	DARLINGTON	M1
213	GRANDE CHEESE	RUBICON	C17 C18 C20 C21 M1 M3
270	GRANDE CHEESE	WYOCENA	C17 M1 M2 M3 W1 W18
2185	GRANDE CHEESE COMPANY	FRIENDSHIP	D1 D3 D4 D6 D8 D9 S1 S2 S3 S4 S6 S18 S23 S24 S25 S27 S28 S29 S31 S37 S39 S40 S41 W2 W3 W5 W15 W16 W17 W20 W21
304	GRASSLAND DAIRY PRODUCTS	GREENWOOD	B1 B2 B3 B6 M2 M3 M7 M8 M13 M14 M15 M16 M18 M19 S12 W2
635	HENNINGS CHEESE	KIEL	C1 C2 M3
706	HILLSIDE DAIRY	STANLEY	C1 C2 C3 M1 M3

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
55-WISCONSIN (CONT.)			
-----			
326	HUSTLER'S COOP. CREAMERY	HUSTLER	M1
210	KERRY INGREDIENTS	JACKSON	D3 D6 D8 D9 W3 W8 W17
281	KERRY INGREDIENTS	OWEN	D3 S3 S6 S7 S20
777	KERRY INGREDIENTS	VESPER	S7
1325	KRAFT	ANTIGO	C20 M1 M3
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C1 C17 C18 M1 M2 M3 W15
291	LAND O' LAKES	DENMARK	C1 C2 C7 C44 M1 M2 M3 M7 W1 W2
1866	LAND O'LAKES	GREENWOOD	C3 M1 M3 W1 W2
398	LAND O'LAKES	KIEL	C1 C2 C5 C6 C7 C44 C47 M1 M3 W1 W2 W3
376	LEVEL VALLEY DAIRY	WEST BEND	B1 B2 B3 B5 M5
292	LOV-IT CREAMERY	GREEN BAY	B1 B2 B6 M2 M3 M13 M15 M18 S12
1522	LYNN DAIRY	GRANTON	C1 C2 C7 C13 M1 M3
307	MADISON DAIRY PRODUCE	MADISON	B1 B2 B6 M2 M13 M15
1551	MAPLE GROVE CHEESE	MILLADORE	C1 C2 C7 M3
1012	MAPLE ISLAND	MEDFORD	D2 D4 D11 S33
696	MAYER DAIRY	NEILLSVILLE	C1 C2 M3
1457	MEISTER CHEESE	MUSCODA	C1 C2 C5 C6 C7 C20 C21 M3
363	MID-AMERICA DAIRYMEN	ARCADIA	C1 C3 M1 M3 W2 W3 W5 W7 W16 W17 W20 W21
176	MID-AMERICA DAIRYMEN	BLANCHARDSVILLE	M1
300	MID-AMERICA DAIRYMEN	BLOOMER	M1
2048	MID-AMERICA DAIRYMEN	BOSCOBEL	C1 C2 C7 C20 C21 M1 M2 M3
1241	MID-AMERICA DAIRYMEN	CASHTON	M1
524	MID-AMERICA DAIRYMEN	JUDA	M1 M2 M3 W1
1554	MILL CREEK CHEESE	ARENA	C5 C6 M3
436	MINDORO COOP. CREAMERY	MINDORO	C16 M1 M2
419	MONTFORT DAIRY PRODUCTS	MONTFORT	C1 C2 C7 M3
1950	MORNING GLORY FARMS/AMPI	MARSHFIELD	C1 M1 M3
197	MORNING GLORY FARMS/AMPI	WITTENBERG	M1 M2 M8 M9 M14 M19

DAIRY PLANTS SURVEYED AND  
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
55-WISCONSIN (CONT.)			
-----			
1854	MULLINS CHEESE	MOSINEE	C1 C2 C3 M3 W2
1433	MULLINS CHEESE	RIPLINGER	M1
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C1 C2 C3 C7 C41 M3
132	NATIONAL FARMERS ORGANIZATION	BENOIT	M1
214	NATIONAL FARMERS ORGANIZATION	LANCASTER	M1
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
2094	NEWBURG CORNER COOP. CHEESE	BANGOR	C2 C6 C7 M3
1525	NORTH HENDREN COOP. DAIRY	WILLARD	C1 C2 C7 M3 W1
110	OLD WISCONSIN CHEESE	PLATTEVILLE	C4 M1 M3
153	PARK CHEESE	BROWNSVILLE	M1 M2 M3
1539	PLEASANT VIEW CHEESE	APPLETON	C1 C2 M1 M2 M3
1271	PLEASANT VIEW COOP. DAIRY	MEDFORD	C1 C2 C3 C7 M3
2050	POTTS BLUE STAR CHEESE	DENMARK	M1 M2
1784	RABER FOODS	THORP	C4 M1 M2 M3
1785	S & R CHEESE	PLYMOUTH	C17 C18 C20 C21 M2 M3
201	S&R-ELLISVILLE DAIRY	LUXEMBURG	M1
343	SAFEWAY STORES	DURAND	D2
279	SCHNEIDER CHEESE	WALDO	M1 M2 M3
636	SILVER & LEWIS CHEESE	MONTICELLO	C5 C6 M2
178	SPECIALTY CHEESE	REESEVILLE	C5 C6 C44
1285	STAR VALLEY CREAMERY CO.	SOLDIERS GROVE	C3 M3
1508	STELLA CHEESE	ALMENA	C3 C17 C18 C20 C21 C22 C34 C42 C45 M1 M2 M3 W1 W2 W3
475	SUEMNICHT CHEESE	REEDSBURG	C17 C18 M1 M2 M3
101	SWISS VALLEY FARMS	BANGOR	M1
1130	SWISS VALLEY FARMS	SOLDIERS GROVE	C3 M3
630	THIRY DAEMS CHEESE	LUXEMBURG	C17 M1 M2 M3
341	TOLIBIA CHEESE	FOND DU LAC	C16 C17 C20 C21 C48 C49 M2 M3 W1 W2
1434	TONET FARMERS COOP.	LUXEMBURG	C1 C2 C7 M3
372	WESTBY COOP. CREAMERY	WESTBY	B1 C1 C13 M1 M3 M7 M13
1410	WEYAUWEGA MILK PRODUCTS	WEYAUWEGA	C1 C3 C7 C41 C46 M1 M3
905	WHITE CLOVER DAIRY	KAUKAUNA	C1 C6 C30 C31 M1 M2
85	WISCONSIN CHEESE GROUP	MONROE	M3

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
55-WISCONSIN (CONT.)			
-----			
240	WISCONSIN DAIRIES COOP.	ALMA CENTER	C17 M1 M2 M3 W2
399	WISCONSIN DAIRIES COOP.	BARRON	C3 M1 M3
45	WISCONSIN DAIRIES COOP.	CLAYTON	C17 M1 M2 M3 W2 W16 W21
294	WISCONSIN DAIRIES COOP.	COCHRANE	C2 C3 M1 M3 W1 W2 W15 W16 W21
1092	WISCONSIN DAIRIES COOP.	CONRATH	C6 M3 W1 W2
820	WISCONSIN DAIRIES COOP.	LANCASTER	C1 C2 C6 C7 M1 M3 W1 W2 W16 W21
256	WISCONSIN DAIRIES COOP.	MILAN	C17 C18 M1 M2 M3 W2
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	B1 B2 D1 D6 D9 M1 M2 M3 M7 M8 M14 M15 M16
107	WISCONSIN DAIRIES COOP.	RICHLAND CENTER	C3 M1 M3 W1 W2 W3
361	WISCONSIN DAIRIES COOP.	SAUK CITY	D1 M1 M2 M7 M8
282	WISCONSIN DAIRIES COOP.	WILSON	C1 C2 C3 C7 M1 M3
1887	WISCONSIN DAIRY STATE CHEESE	RUDOLPH	C1 C2 C3 M1 M3 W15
90	WISCONSIN HILL & VALLEY CHEESE	CASHTON	C1 C2 C7 M3
1631	WISKERCHEN CHEESE	AUBURNDALE	C41 M1 M3
309	ZANDERS CREAMERY	CROSS PLAINS	B1 B2 B6 M2 M3 M13 M15
56-WYOMING			
-----			
11	STAR VALLEY CHEESE	THAYNE	C17 C18 M2

\*USDA RESIDENT GRADING SERVICE PROVIDED.





**SECTION II:**

**LISTING OF PLANTS WHICH HAVE PROCESSING OR  
PACKAGING OPERATIONS THAT MEET USDA  
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY.**

**PRODUCTS PROCESSED OR PACKAGED BY THESE PLANTS  
MAY BE PRODUCED FROM DAIRY INGREDIENTS  
WHICH DID NOT ORIGINATE IN PLANTS APPROVED BY USDA  
OR WHICH ARE OF FOREIGN ORIGIN.**

**THESE PRODUCTS ARE ELIGIBLE FOR  
USDA GRADING AND INSPECTION SERVICE ONLY WHEN  
PRODUCED UNDER CONTINUOUS USDA INSPECTION**



Codes shown below denote processing or packaging operations that meet USDA requirements for facilities and sanitation only. The products processed or packaged by these plants may have been produced from dairy ingredients which did not originate from USDA-approved plants ("unapproved source plants"). Unapproved source plants are plants that: (1) upon inspection are found not to meet minimum USDA requirements; or (2) do not participate in the voluntary USDA plant inspection program; or (3) are located in a foreign country and are not inspected by USDA.

Approval of a plant's "P" code production does not constitute eligibility for grading or inspection of the finished product. To be eligible for USDA grading and inspection service, the finished product must have been produced under continuous USDA inspection from ingredients originating from USDA-approved plants.

The two requirements of continuous inspection and usage of ingredients from USDA-approved plants must be satisfied in order for production from a "P" code plant to be used in products made in USDA-approved plants listed in Section I. A USDA certificate must be issued to accompany product produced in a "P" code plant to show that the product meets these two requirements and may therefore be used in products produced by plants listed in Section I.

Plants in Section II approved for codes marked with a single asterisk (\*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental samples only, together with an established system of follow-up in the event of a positive result. This Salmonella Surveillance Program is limited to the testing of only environmental samples whenever the products manufactured by a "P" code plant are produced with dairy ingredients from unapproved source plants. Plant management may request Salmonella analysis of a plant's "P" code production provided it has been produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved plants.

#### **Packaging and Processing - P**

P1	Packaging of butter in consumer sized packages
P2	Processing and packaging of whipped butter
P3	Packaging of nonfat dry milk
*P4	Packaging of instant nonfat dry milk
*P5	Packaging of dry whole milk
*P6	Packaging of dry infant formula
*P7	Packaging of dry cream substitute
*P8	Packaging of diet food
P9	Processing and packaging of pasteurized process cheese, cheese food, or cheese spread
P10	Packaging of cheese
P11	Packaging of shredded, grated, or crumbled cheese
P12	Shredding, grating, or crumbling of cheese



### Packaging and Processing - P (continued)

P13	Processing and packaging of butteroil
*P14	Drying of grated or shredded cheeses
*P15	Packaging of dry dairy blend
*P16	Dry blending and packaging of eggnog
*P17	Blending and packaging of dry food products
*P18	Drying of whey caseinate blend
P19	Processing and packaging of cold-pack cheese, cold-pack cheese food, or cold-pack cheese spread
P20	Packaging of margarine**
*P22	Conversion of casein and drying of caseinate
*P23	Drying of pasteurized process cheese, cheese food, or cheese spread
*P24	Packaging of dry pasteurized process cheese or cheese food
*P26	Processing of starch
P27	Dehydrating and packaging of cottage cheese
P28	Processing and packaging of liquid infant formula
*P29	Processing and drying of whey
*P30	Processing and packaging of dry milk protein products

\*\* Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
06-CALIFORNIA -----			
112	ADVANCED BLENDING	MODESTO	P3 P15 P17
649	CALIFORNIA COOP.	PETALUMA	P10
3493	GILT EDGE CREAMERY	SAN FRANCISCO	P1
229	MASSON CHEESE	VERNON	P11 P14
114	PACIFIC CHEESE	HAYWARD	P10 P11 P12
13-GEORGIA -----			
310	THERMO PAC	STONE MOUNTAIN	P19
16-IDAHO -----			
18	EE-DA-HOW SPECIALTIES	JEROME	P23
17-ILLINOIS -----			
508	APPLE PACKAGING	ROCHELLE	P7 P15 P17
2650	CARNATION	JACKSONVILLE	P7
267	DEAN FOODS	PECATONICA	P7 P17
135	DEAN FOODS	ROCKFORD	P7
582	NAUVOO MILK PRODUCTS	NAUVOO	P10 P11 P12
511	TATE CHEESE	VALLEY CITY	P9
18-INDIANA -----			
61	DAIRY FARM PRODUCTS	GOSHEN	P2
19-IOWA -----			
96	ASSOCIATED MILK PRODUCERS	SIBLEY	P3 P4
324	SWISS VALLEY FARMS	ST. OLAF	P10
20-KANSAS -----			
428	SEKAN CHEESE	GIRARD	P9

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
21-KENTUCKY -----			
237	ARMOUR FOOD INGREDIENTS	SPRINGFIELD	P7 P15 P17 P18 P22 P23 P26
26-MICHIGAN -----			
765	BUTTERBALL FARMS	GRAND RAPIDS	P1 P2
17	DEAN FOODS	WAYLAND	P17
27-MINNESOTA -----			
160	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15 P17
161	ALL AMERICAN FOODS	MANKATO	P3 P4 P5 P8 P15 P17
31	*ASSOCIATED MILK PRODUCERS	NEW ULM	P2
46	BONGARDS CREAMERIES	NORWOOD	P9
443	LAND O'LAKES	FARIBAULT	P5 P15 P29 P30
156	LAND O'LAKES	PINE ISLAND	P23 P24
148	MAPLE ISLAND	WANAMINGO	P3 P5 P8 P15 P17 P24
484	MID-AMERICA DAIRYMEN	WINTHROP	P1 P13
646	MID-AMERICA DAIRYMEN	ZUMBROTA	P11 P12
111	NORTHERN MILK PRODUCTS	FOSSTON	P17
636	PACE DAIRY FOODS	ROCHESTER	P9 P10
653	SANDOZ NUTRITION	MINNEAPOLIS	P8 P16 P17 P23 P24 P26
562	SPRING VALLEY CHEESE	SPRING VALLEY	P10 P11 P12
671	WASECA FOODS	WASECA	P3 P4 P15 P17
128	WISCONSIN DAIRIES COOP.	PRESTON	P5 P15 P17
29-MISSOURI -----			
950	BERKSHIRE FOODS	INDEPENDENCE	P1
235	GOLDEN VALLEY FOODS	CLINTON,	P9 P10
481	JIANAS BROTHERS PACKAGING	KANSAS CITY	P7 P17
337	KRAFT	SPRINGFIELD	P9
533	MID-AMERICA DAIRYMEN	MOUNT VERNON	P9
21	PRAIRIE FARMS DAIRY	ST. LOUIS	P13

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
29-MISSOURI (CONT.)			
-----			
597	SCHREIBER FOODS	CARTHAGE	P9 P19
144	SCHREIBER FOODS	CLINTON	P10
596	SCHREIBER FOODS	MONETT	P9
36-NEW YORK			
-----			
344	MC CADAM CHEESE	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP.	BATAVIA	P9
7383	SORRENTO CHEESE	CHEEKTOWAGA	P11 P12
3427	TRANS-PACKERS SERVICES	BROOKLYN	P7
38-NORTH DAKOTA			
-----			
50	CHASE LAKE CHEESE	MEDINA	P10
39-OHIO			
-----			
211	BIERY CHEESE	LOUISVILLE	P9 P10 P11 P12
36	CLOVERLAND DAIRY	FLUSHING	P2
24	DIEHL	DEFIANCE	P7 P17 P23 P24
214	GREAT LAKES CHEESE	NEWBURY	P10 P11 P12
109	KERRY INGREDIENTS	COVINGTON	P7 P15 P18
7	NABISCO BRANDS	SEVILLE	P17
76	NU-TEK FOODS	WAPAKONETA	P9
155	RICH BAKER	GALENA	P7 P17
41-OREGON			
-----			
40	OREGON FREEZE DRY FOODS	ALBANY	P27
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	P1 P15
42-PENNSYLVANIA			
-----			
229	DAIRY SALES	COATESVILLE	P1 P20
526	DAIRYLAND SALES	PITTSBURGH	P9 P10 P11 P12
242	DIETRICH'S MILK PRODUCTS	READING	P14 P17 P23



DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
42-PENNSYLVANIA (CONT.)			
-----			
190	KELLERS CREAMERY	HARLEYSVILLE	P1 P20
534	LAUBSCHER CHEESE	MERCER	P10 P12
46-SOUTH DAKOTA			
-----			
229	FRIGO CHEESE	BIG STONE CITY	P10
241	MAROLF DAKOTA FARMS CHEESE	STURGIS	P10
255	NEW ZEALAND MILK PRODUCTS	SIOUX FALLS	P15 P18 P22 P30
47-TENNESSEE			
-----			
145	CUMBERLAND CREAMERY	ANTIOCH	P13
322	TENNESSEE VALLEY CHEESE	MORRISON	P11 P12
48-TEXAS			
-----			
943	*ASSOCIATED MILK PRODUCERS	WINNSBORO	P2
49-UTAH			
-----			
29	DELTA VALLEY FARMS	DELTA	P10
61	GOSSNER FOODS	LOGAN	P10
63	MOUNTAIN FARMS	LOGAN	P10 P11
60	NELSON RICKS CREAMERY	SALT LAKE CITY	P10
44	SCHREIBER FOODS	LOGAN	P9 P10 P11
3	WESTERN DAIRYMEN COOP.	SMITHFIELD	P1 P10 P11
50-VERMONT			
-----			
41	LUCILLE FARM PRODUCTS	SWANTON	P11 P12
53-WASHINGTON			
-----			
190	BEATRICE CHEESE	SUMNER	P10 P11 P12
11	DARIGOLD	CHEHALIS	P10

\*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
53-WASHINGTON (CONT.)			
72	OLYMPIA CHEESE	OLYMPIA	P10 P11 P12
55-WISCONSIN			
814	A STURM & SONS	MANAWA	P4
951	ASSOCIATED MILK PRODUCERS	ARENA	P10
425	ASSOCIATED MILK PRODUCERS	PORTAGE	P9 P10 P11 P12
349	CENTURY FOODS INTERNATIONAL	SPARTA	P15 P17
8822	DMV RIDGEVIEW	LACROSSE	P3 P15 P17
2201	FRIGO CHEESE	LENA	P10 P11
498	FROMAGERIES BEL	HILBERT	P9 P10 P19
3	GALLOWAY WEST	FOND DU LAC	P17
204	GALLOWAY WEST	NEW LONDON	P10
653	GRAF CREAMERY	ZACHOW	P2
304	GRASSLAND DAIRY PRODUCTS	GREENWOOD	P2 P13 P20
6-437	GREAT LAKES CHEESE	PLYMOUTH	P10
8-0119	GREEN BAY CHEESE	GREEN BAY	P10
271	HERNKE CHEESE	HILBERT	P19
348	INDIANHEAD ENTERPRISES	MENOMONIE	P15 P17
826	KAUKAUNA CHEESE	KAUKAUNA	P9 P19
210	KERRY INGREDIENTS	JACKSON	P6 P7 P8 P15 P17 P18 P23 P30
777	KERRY INGREDIENTS	VESPER	P7 P17
398	LAND O'LAKES	KIEL	P10
57	LAND O'LAKES	SPENCER	P23 P24
82865	LEMKE CHEESE	WAUSAU	P10
376	LEVEL VALLEY DAIRY	WEST BEND	P13
292	LOV-IT CREAMERY	GREEN BAY	P2 P20
1522	LYNN DAIRY	GRANTON	P10
1012	MAPLE ISLAND	MEDFORD	P4 P5 P6 P8 P15 P17
58	MARATHON CHEESE	MARATHON	P10
2919	MARATHON CHEESE	MEDFORD	P10
245	MASTER GALLERY FOODS	PLYMOUTH	P10 P11
707	MERKT CHEESE	BRISTOL	P19
1006	MID-AMERICA DAIRYMEN	BLANCHARDVILLE	P11 P14
217	MID-AMERICA DAIRYMEN	CHILI	P14
343	SAFEWAY STORES	DURAND	P4 P7
69	SAFEWAY STORES	LA CROSSE	P9 P10
162	SARGENTO CHEESE	ELKHART LAKE	P10

## APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
-----			
55-WISCONSIN	(CONT.)		
-----			
248	SARGENTO CHEESE	FOND DU LAC	P11 P12
491	SARGENTO CHEESE	PLYMOUTH	P9 P10 P11 P12
443	SCHREIBER FOODS	GREENBAY	P9 P10
821	SCHREIBER FOODS	WISCONSIN RAPIDS	P9
844148	SPECIALTY CHEESE	LOWELL	P10
272	THIEL CHEESE	HILBERT	P9
341	TOLIBIA CHEESE	FOND DU LAC	P10 P11
276	WELCOME DAIRY	COLBY	P9 P10
8-3443	WELCOME DAIRY	COLBY	P9 P10
361	WISCONSIN DAIRIES COOP.	SAUK CITY	P3 P15
74	WOHLT CHEESE	FREMONT	P9
1008	WOHLT CHEESE	WEYAUWEGA	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P2 P9 P20

## DAIRY GRADING BRANCH

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## LABORATORY SERVICE

Within AMS, the Science Division bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

Dr. Fred H. Pepper, Laboratory Director  
Western Commodities Support Laboratory  
Science Division  
Agricultural Marketing Service, USDA  
3570 North Avondale  
Chicago, IL 60618  
(312) 353-6525 (telephone)  
(312) 353-3150 (fax)



United States Department of Agriculture  
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